



Product Bulletin

JAWS

Jaws is a petroleum based cutting oil specially compounded for light to medium duty applications. Jaws is fortified with chlorinated and sulfurized extreme pressure additives to provide long tool life and good finishes. The low viscosity helps to dissipate heat and flush chips from the work area.

Features and Benefits

- Applicable on ferrous and non ferrous metals
- Provides rust protection to machined parts
- Extreme pressure additives provide long tool life
- Provides boundary lubrication for improved finishes
- Easily removed with alkaline cleaners
- Displaces water to coat metal surface

Typical Properties

| | |
|------------------|---------------------|
| Appearance | Brown liquid |
| Bulk Density | 7.6 lbs/gal |
| Specific gravity | 0.91 @ 20 °C |
| Solubility | Insoluble |
| Flash Point | >300 °F |
| Viscosity | 150-200 SUS @ 100°F |

Application Procedure

Jaws is normally used full strength and therefore no control procedures are necessary. It can be applied by spray, mist or flow. Jaws can be removed from parts after machining with alkaline cleaners Admiral X, Buckeye, Orlando or SOL-R a solvent degreaser.

Consult Material Safety Data Sheet for a complete description of proper handling procedures.